



DEPARTMENT OF THE NAVY
COMMANDER
NAVY REGIONAL MAINTENANCE CENTER
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NORFOLK, VA 23511-2325

4790
Ser C200/

From: Commander, Navy Regional Maintenance Center
To: Distribution

Subj: FISCAL YEAR 2025 NAVAL SEA SYSTEMS STANDARD ITEMS CHANGE 1

Ref: (a) COMUSFLTFORCOMINST 4790.3
(b) NAVSEAINST 9070.1E

Encl: (1) NAVSEA Standard Items Summary of Change FY25 CH-1

1. Per references (a) and (b), the Fiscal Year 2025 (FY25 CH-1) NAVSEA Standard Items are available on the official Specification for Ship Repair and Alteration Committee Web site at: <http://www.navsea.navy.mil/Home/RMC/CNRM/OurPrograms/SSRAC.aspx>

a. The FY25 CH-1 Standard Items and Standard Phraseology must be invoked in Chief of Naval Operations availabilities and Continuous Maintenance Availabilities with an availability start date in FY25 that have not reached the 100% D Level Maintenance Work Package Lock Milestone.

b. Work items that have been previously planned utilizing FY25 Standard Items, only need to be updated to reflect the FY25 CH-1 requirements if they have not reached the 100% D Level Maintenance Work Package Lock Milestone.

2. Requests for deviations from this requirement must be submitted via e-mail and routed to Commander, Navy Regional Maintenance Center Technical Director for adjudication and approval. A separate deviation request must be submitted for each availability and must fully explain the reason(s) for the deviation (i.e., why deviation is required, how planning would be affected, how availability would be impacted, etc.).

3. Regional Maintenance Center Standards Coordinators and the Master Spec Catalog Maintenance Office are responsible for advising users within their command of this notice. Contracts Department, Code 400, is responsible for advising Master Ship Repair Contractors and Agreement for Boat Repair Contractors under their cognizance of the availability of these products.

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4. Point of Contact for further information is Mr. James A. Simmons, Technical Director, (757) 400-0020, james.a.simmons166.civ@us.navy.mil.

J. A. SIMMONS
By direction

Distribution:

COMNAVSEA (SEA21C, SEA024)
FDRMC (N100, N100B, N300)
MARMC (C100, C100B, C300, C400)
SERMC (C100, C100B, C300, C400)
SWRMC (C100, C100B, C300, C400)
PSNS&IMF (C100, C101, C400)
PHNSY&IMF (C100, C101, C103, C400)
SRF-JRMC (C100, C100B, C1200)
PMS 407

NAVSEA Standard Items Summary of Change FY25 CH-1

Summary of Changes to Standard Item 009-04 Quality Management System; provide

1. **Change:** CP 3.10.2.1 Added verbiage below

- a. 3.10.2.1 Be revised prior to the start of productive work and updated as work proceeds on each Work Item. Supporting data for tests and inspections requiring government notification (G), including accept/reject criteria, must be available at the location of each test and inspection. Include provisions for documenting the date, time, and identification of the SUPERVISOR's representative notified and *provisions to document the name of the contractor* and government representative attending each (G)-Point on the TIP. *For (I) and (V) inspections not requiring government notification (G), include provisions for documenting the date, time and name of the individual performing the test or inspection.* The TIP must annotate the relationship to a specific key event unless otherwise agreed upon by the SUPERVISOR. The following key events must be considered at a minimum (as applicable): Undocking, Production Completion Date (PCD), Command, Control, Communications, Computer, Combat Systems, and Intelligence (C5I) Light-Off (C5ILO), Work Complete (WC), Dock Trials (DT), Fast Cruise (FC), Sea Trials (ST), and Availability Completion (AC).

Rational: 3.10.2.1 did not require the contractor to provide the name of the inspector for (G) inspections nor did it specify the contractor to specify the date, time and name of individuals performing (I) or (V) inspections. The NMD TIP is already setup to record this information, and while some contractors do provide this, the below change will make this a uniform product delivery requirement.

2. **Change:** CP New 3.17.3 Added new 3.17.3.1 and 3.17.3.2

- a. *3.17.3 Four weeks prior to an established Key Event, meet with the SUPERVISOR, Ship's Force, and others as requested by the SUPERVISOR or Prime Contractor. The meeting will ensure all items tied to 009-60 Key Event and Milestone Analysis Report of 2.1, including required reports and OQE, are adjudicated prior to the Key Event.*
- b. *3.17.3.1 Barriers to meeting the Key Event will be identified and a Plan of Action and Milestones (POAM) will be established.*
- c. *3.17.3.2 Up to 4 additional meetings will be held weekly with an updated POAM until the Key Event is achieved, unless otherwise directed by the SUPERVISOR.*

Rational: By implementing a formal requirement for the contractor to conduct Key Event readiness meetings in advance of the Key Event, the likelihood of meeting that KE date is significantly increased and enhances the opportunity to achieve on-time-delivery.

Summary of Changes to Standard Item 009-12 Weld, Fabricate, and Inspect; accomplish

1. Change: CP 3.4.2

- a. 3.4.2 Class P-3a special category silver brazing, as defined by 2.5. The procedure must include, as a minimum, the information required by Sections 4 of 2.5.

Rational: 3.4.2 Corrected “by Sections 4 of 2.4”. To read “by Sections 4 of 2.5”.

Summary of Changes to Standard Item 009-124 Thermal Spray Nonskid Application; accomplish

1. Change: CP NOTES FOR TABLE ONE

- a. 5. *Intentionally left blank.*

Rational: The specific areas to be repaired must be defined, marked, and excavated for surface preparation by the NAVSEA approved Technical Representative. Administrative Change from last SSRAC

2. Change: CP Table One Line 4

- a. Deleted “& (5)”

Rational: Administrative Change from last SSRAC